

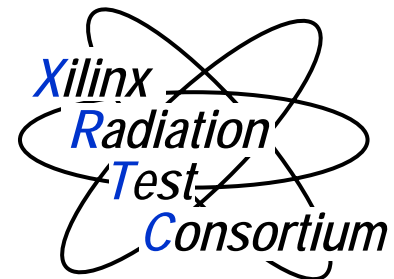


XRTC Use of Fault Injection to Simulate Upsets in Reconfigurable FPGAs

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Overview

- Introduction - Reconfigurable FPGAs
 - Design-Level vs. Configuration-Level
 - Radiation Test Consortium (XRTC)
- XRTC Beam Tests - Methodology and Results
- Verifying Redundant Designs
- XRTC Fault Injector
- Lessons Learned So Far
- Future Directions



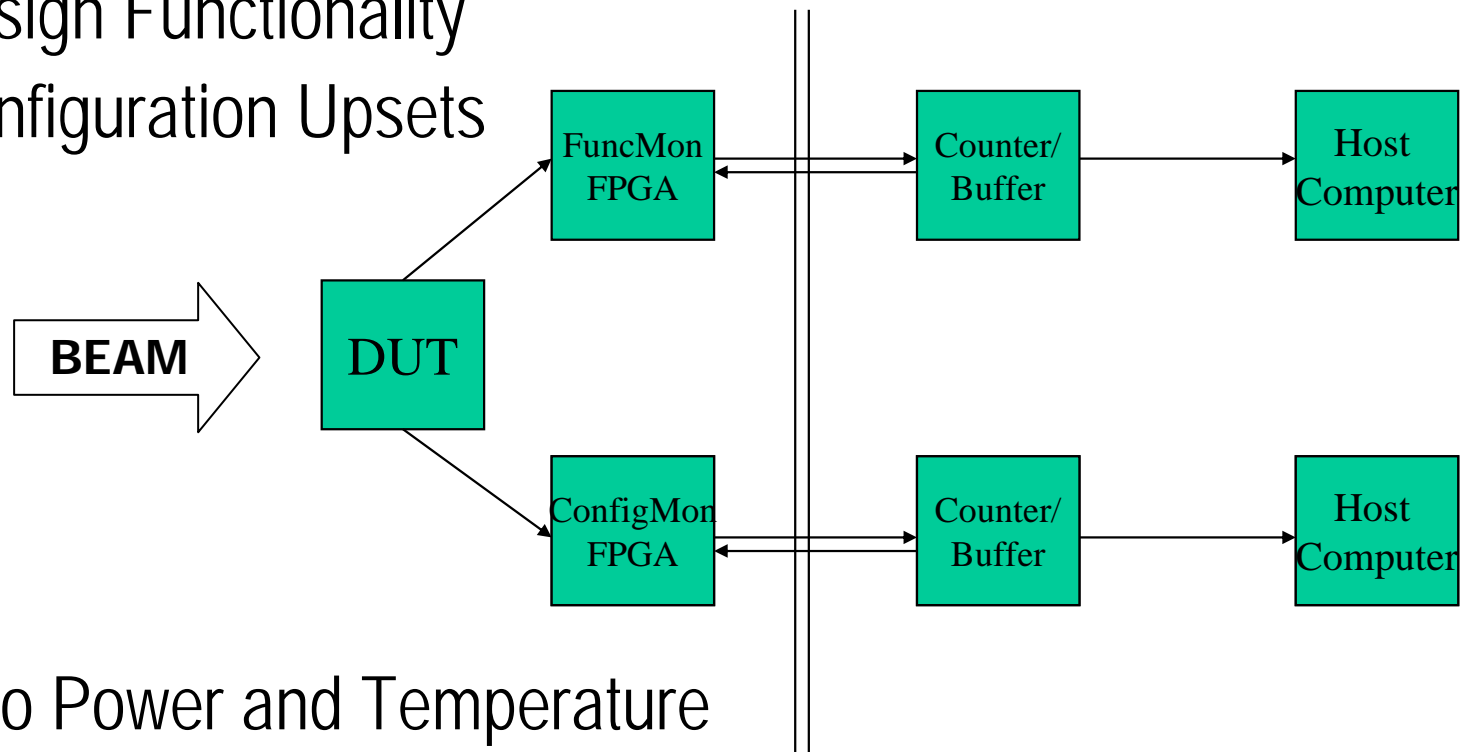
Introducing Virtex-4QV FPGAs

- Space-Grade Reconfigurable Family of Four
 - Guaranteed 300 krad(Si) and Latchup Immune
 - Bigger and More Powerful = More Complex
- Design-Level vs. Configuration Level
 - Triple Modular Redundancy XTMR
 - Resides in Design-Level Providing Upset Robustness
 - Protects Both Levels, but many more Configuration Upsets
 - Errors only on statistically “unlucky” coincident upsets
 - In two domains, same voted segment
 - During single scrub cycle (fraction of a second)
 - SRL16s, LUTROM, and LUTRAM Cross Levels
 - Formerly forbidden, new Virtex-4 feature allows their use

XRTC Beam Tests

- Basic Philosophy: Continuous Monitoring with In-Beam Strip Charts of:

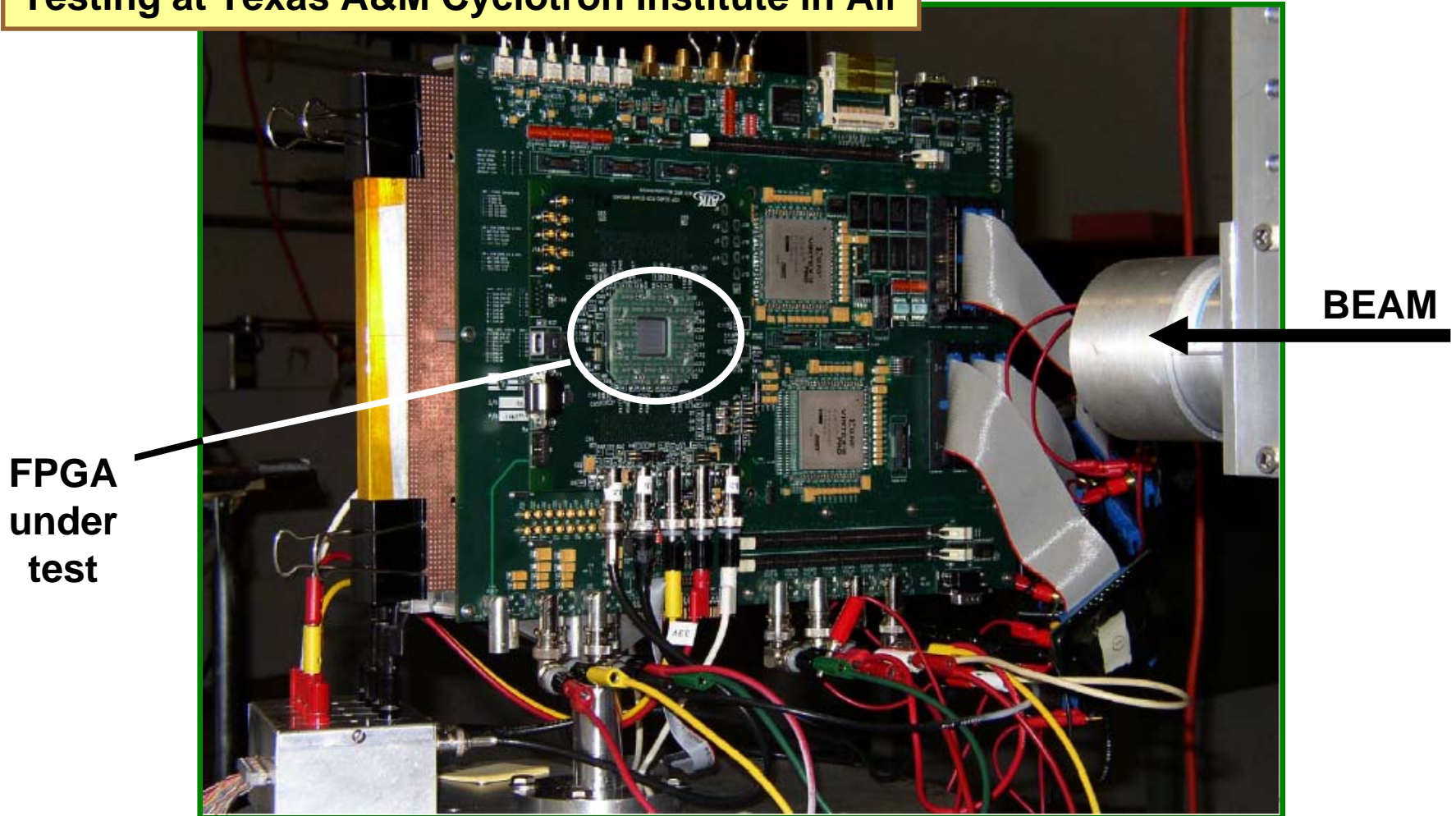
- Design Functionality
- Configuration Upsets



- Also Power and Temperature

XRTC Apparatus

Testing at Texas A&M Cyclotron Institute in Air



XRTC Results – Space Upset Rates

- SEFI Rate is about one per century
- Unprotected Designs: a few upsets per day in GEO
- Mitigation makes these upset negligible
- Robustness at one error per century (SEFI Rate) with:
 - Design-Level: Triple Modular Redundancy
 - Assures no single-point of failure
 - Config-Level: Configuration Management
 - Prevents upset accumulation (transparent to design operation)
 - SEFI detection logic triggers reconfiguration (intrusive)

XRTC Fault Injector

Requirements

- Configuration-level Fault Injector (or Upset Simulator)
- Speed and ease of comprehensive single-bit injection
- Kernel command set allows any middle-ware approach
 - Either hardware or software generated commands
- No impact on DUT designs
- Minimum impact on FuncMon design
 - Only need to add-on error signalling to ConfigMon
 - Introduce an easy-to-adapt template for FuncMon add-on

XRTC Fault Injector

Same apparatus as for beam testing

- Leverage ConfigMon functionality without breaking it
- Kernel is add-on to ConfigMon
- First priority – Inject as fast as possible
 - Saves time by skipping intermediate “clean” frame
- Requires three- way coordination
 - Injector hands off to FuncMon after injecting fault
 - FuncMon tests functionality and reports results
 - Certain results cause ConfigMon to scrub or re-configure
- Scripting of kernel commands was natural addition

FaultMon GUI Addition

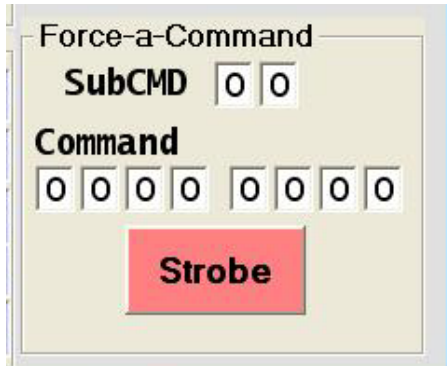
The screenshot shows the Configuration Monitor GUI V5.0.5 for Virtex4-family devices. The interface is divided into several sections:

- Setup Controls/Status:** Includes sections for DUT FPGA, Config FPGA, and FuncMon FPGA. Each section has a 'Configure' button, a 'DONE' indicator, and a 'Clear' button. The FuncMon section also shows 'CRC OFF' and 'CRC' indicators.
- SEFI:** Features an 'AUTO' button, 'Clear ALL', 'Mode' (ONE Cycle), and 'Stopped' status.
- Counters:** Displays various error and status counters such as Scrubs, Readbacks, RB Errors, BRAM, SecretBram, PORs, SMAPs, FARs, CRCs, cfb fail, glb Sig, Rbk CRC, Cfg CRC, cfb Mon State, and byte#.
- Heart Beats:** Shows 'BrainHB' and 'GLUT_MSK' (ON/Dynamic).
- Logging:** Includes 'Beam' (OFF/Auto), 'Rate' (MAX), 'Run Number' (0/Next Run), and a 'Log OFF' button.
- V4 Type:** Set to FX60, with a table of RB Error Buffers (FAR0-FAR7 and data0-data7).
- Register Data:** Shows values for COR, CTL, DeviceID, FAR, and Status registers.
- Fault Injection:** A highlighted section containing:
 - Checkboxes for 'Readback before FI', 'STOP on Func FAIL', and 'STOP on SEFI'.
 - 'FM Pass' indicator (yellow circle).
 - Fields for 'FARstart', 'byte#', and 'bit#'.
 - 'Press to START' and 'Press to PAUSE' buttons.
 - 'FARnow' and 'Status' fields.
 - 'Run a SCRIPT' section with a 'GO' button and path 'c:/data/defaults'.
 - 'Force-a-Command' section with 'SubCMD' (0 0) and 'Command' (0 0 0 0 0 0 0 0) fields, and a 'Strobe' button.

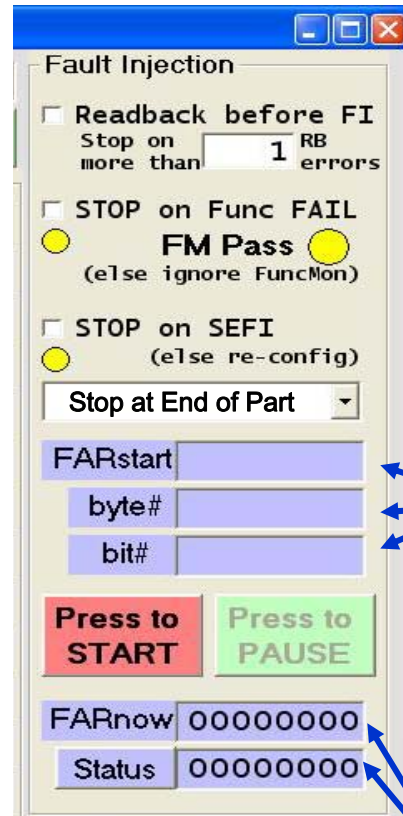
Same (new) ConfigMon GUI with FaultMon GUI "sidecar"

Three FaultMon GUI Controls

Manual Control
One operation at a time



Auto Control
Comprehensive single-bit fault injection



1. Choose STOP condition(s)

2. Choose starting point

3. Kick it off

4. Observe it run



Script Control
Execute a list of kernel commands

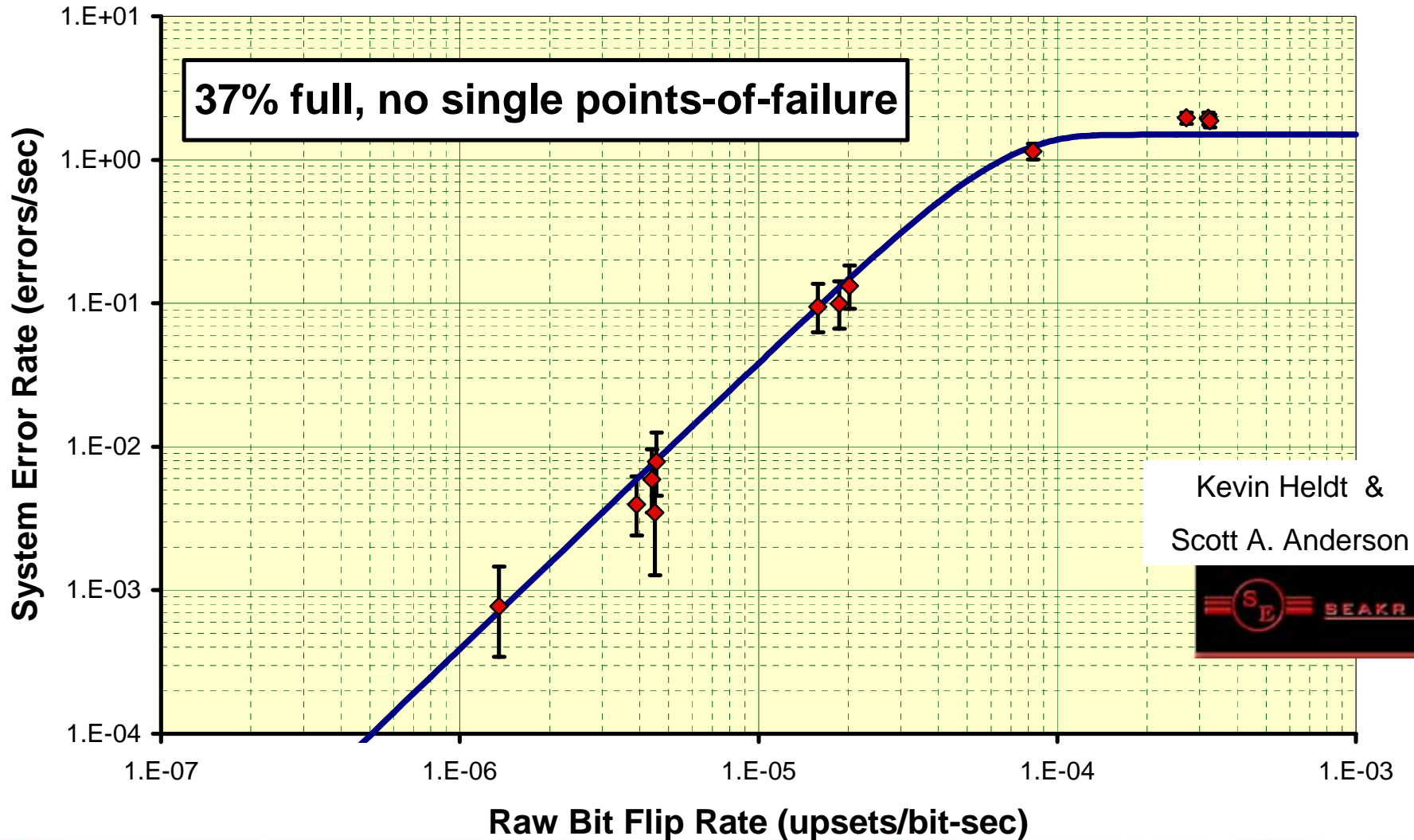
Fault Injection Lessons So Far

- Very useful to designers and beam testers
- Found 9 SelectMAP SEFI bits
- Found an I/O Test Bit on certain pairs of I/Os
- Many problems trace to state machine implementation
 - Modern synthesis tools may “optimize” in bad ways
 - Trimming “extra” states
 - Changing the type of state machine
- Still working out complications
 - Half-latches give inconsistent results
 - Not all detected single faults are “real”
 - Other inconsistencies being worked

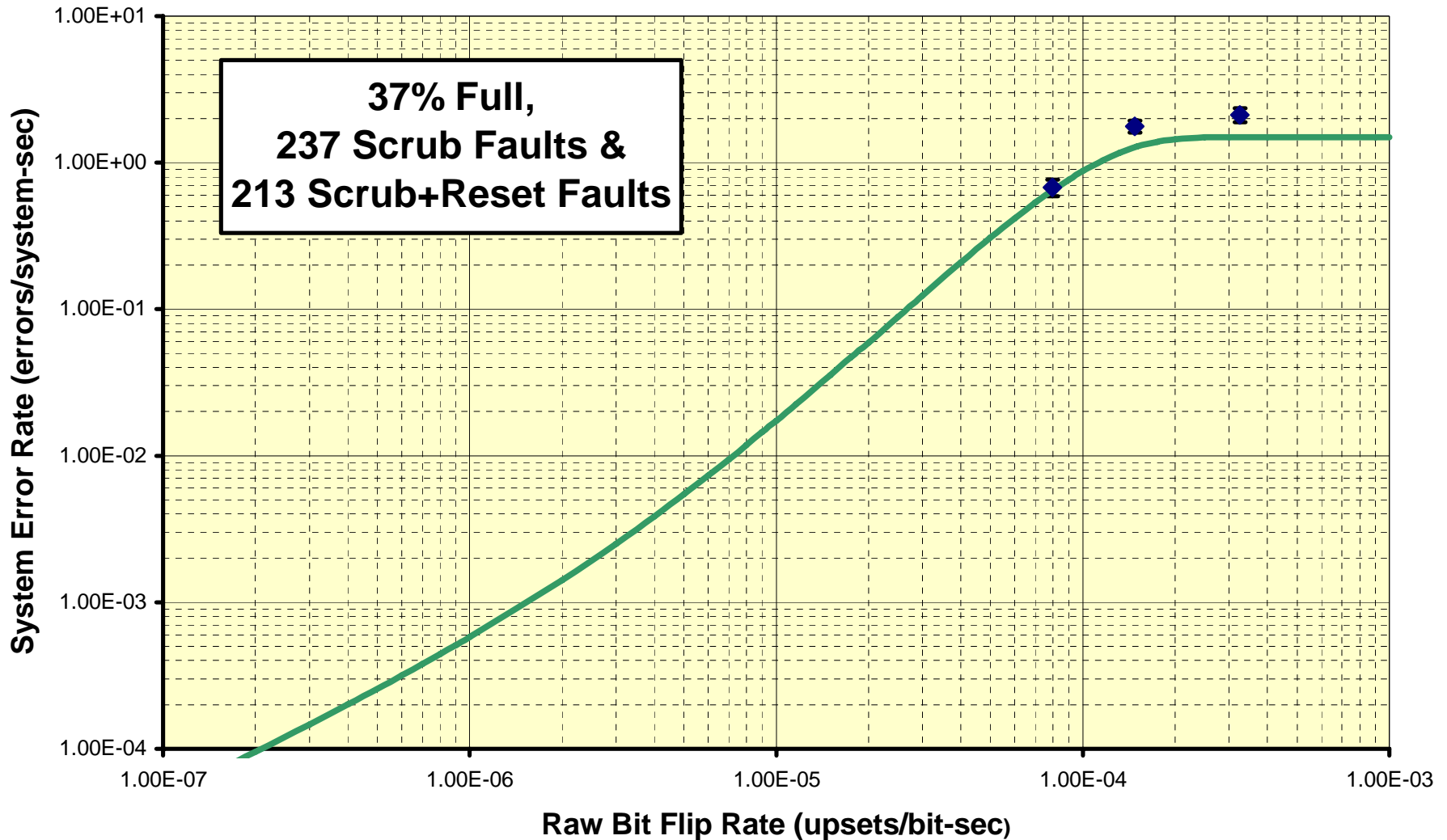
Future Directions

- Near-term – Replace and augment beam tests
 - Simulate tri-flux test
 - Simulate multi-bit upsets (MBUs)
 - Limitations of in-beam testing for robust TMR
 - Beam Time Required is Expensive
 - No Help with Locating of Problem Areas
- Longer-term – Expand to Flight Design Qual
 - May require expanded test platform

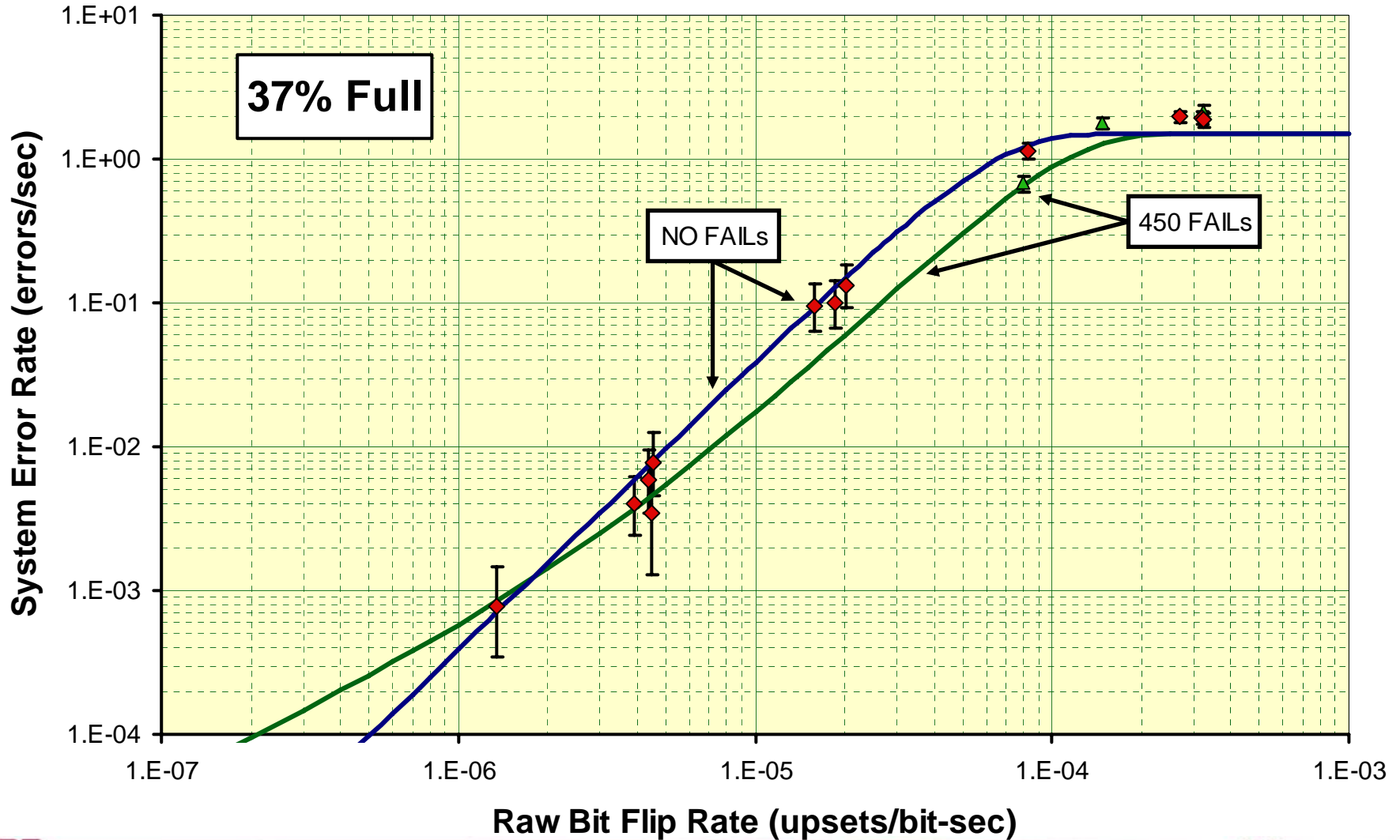
V-4QV TMR-Counter Results



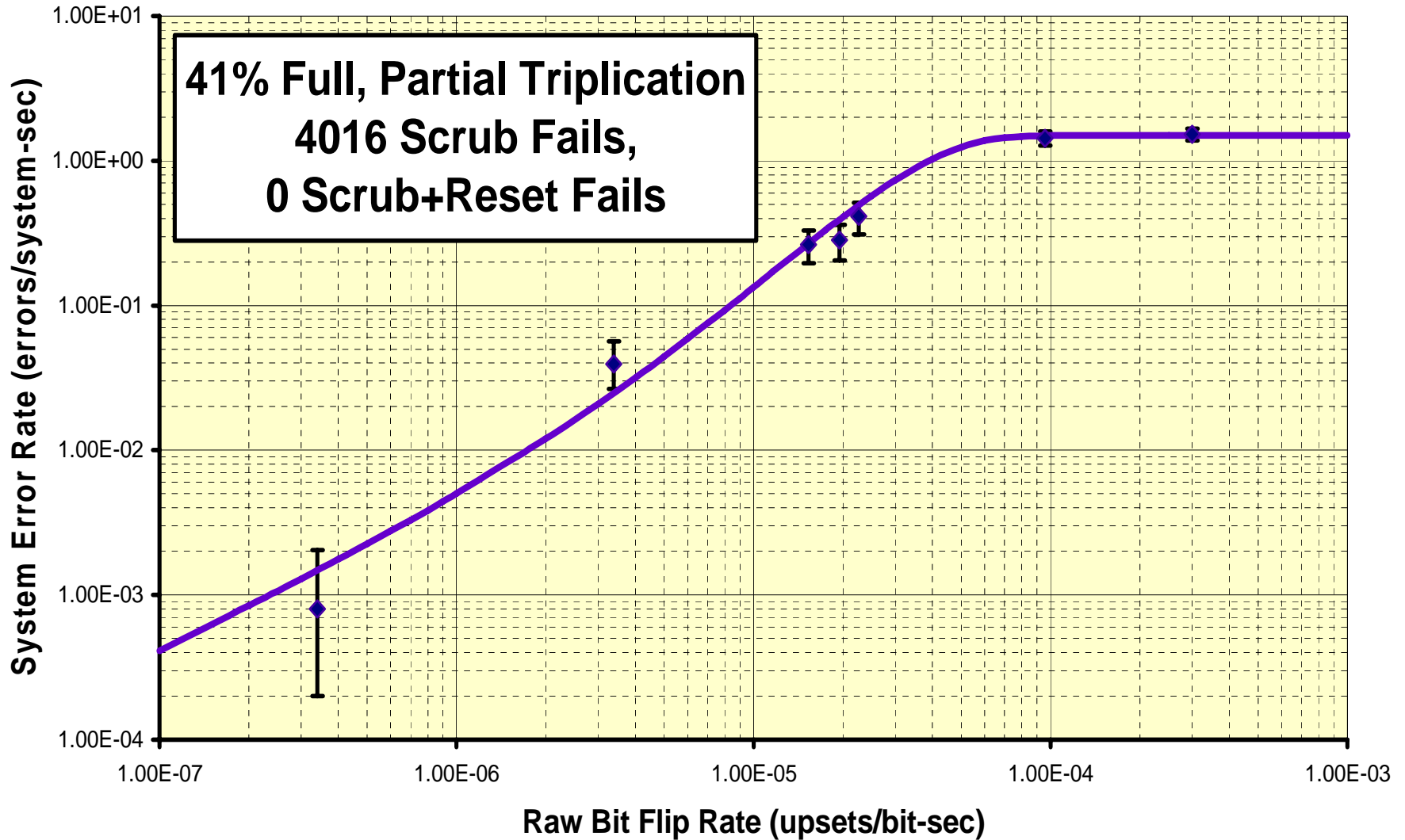
V-4QV TMR-Counter Results



V-4QV TMR-Counter Results



V-4QV TMR-Counter Results



Backup Material

- Virtex-4QV Devices and Features
- Space Upset Rate Examples
- Photos of XRTC Apparatus In Use

Virtex-4QV Devices

Architectural Features

| | | XQR4V SX55 | XQR4V FX60 | XQR4V FX140 | XQR4V LX200 |
|--------|--------------------------------|---------------|---------------|----------------|----------------|
| CFG* | Configuration Bits* (millions) | 15.4 | 14.5 | 34.5 | 43.0 |
| BRAM | Block Memory Bits | 5,898,240 | 4,276,224 | 10,174,464 | 6,193,152 |
| LOGIC | Slices (2 Lookup Tables/slice) | 24,576 | 25,280 | 63,168 | 89,088 |
| DSP** | 18x18 MACs** | 512 | 128 | 192 | 96 |
| PPC | PowerPC405 Processors | - | 2 | 2 | - |
| DCM | Clock Managers | 12 | 12 | 20 | 12 |
| MGT*** | High-speed Transceivers*** | - | N/A | N/A | - |
| IOBs | Input/Output Blocks | 640 | 576 | 896 | 960 |

* Only real memory cells in the Configuration Bit Stream are counted here (not counting BRAM)

** MAC=multiply-and-accumulate block for digital signal processing (DSP)

*** MGTs are not supported for Virtex-4QV devices

Example Space Upset Rates

Configuration Cells

| Orbit | Altitude (km) | Incl* | ----- XQR4V ----- | | | | |
|--------------|------------------|-------|-------------------|------|-------|-------|-----|
| | | | SX55 | FX60 | FX140 | LX200 | HI% |
| LEO | 400 | 51.6° | 0.73 | 0.69 | 1.61 | 2.03 | 69 |
| | 800 | 22.0° | 7.56 | 7.12 | 16.7 | 21.1 | 2 |
| POLAR | 833 | 98.7° | 6.02 | 5.67 | 13.3 | 16.8 | 22 |
| MEO | 1200 | 65.0° | 23.3 | 21.9 | 51.6 | 65.1 | 5 |
| GEO | 36,000 | 0° | 4.28 | 4.03 | 9.5 | 11.9 | 94 |

* Incl = Inclination

HI% = fraction from heavy ions

Example Space Upset Rates

BRAM Cells

| Orbit | Altitude (km) | Incl* ^o | ----- XQR4V ----- | | | | |
|--------------|------------------|--------------------|-------------------|------|-------|-------|-----|
| | | | SX55 | FX60 | FX140 | LX200 | HI% |
| LEO | 400 | 51.6 ^o | 0.72 | 0.52 | 1.24 | 0.75 | 84 |
| | 800 | 22.0 ^o | 4.05 | 2.94 | 6.99 | 4.25 | 5 |
| POLAR | 833 | 98.7 ^o | 4.00 | 2.90 | 6.90 | 4.20 | 37 |
| MEO | 1200 | 65.0 ^o | 13.3 | 9.63 | 22.9 | 13.9 | 10 |
| GEO | 36,000 | 0 ^o | 4.49 | 3.26 | 7.75 | 4.71 | 98 |

* Incl = Inclination

HI% = fraction from heavy ions

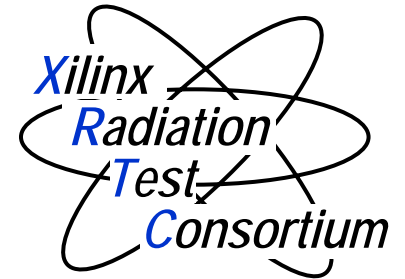
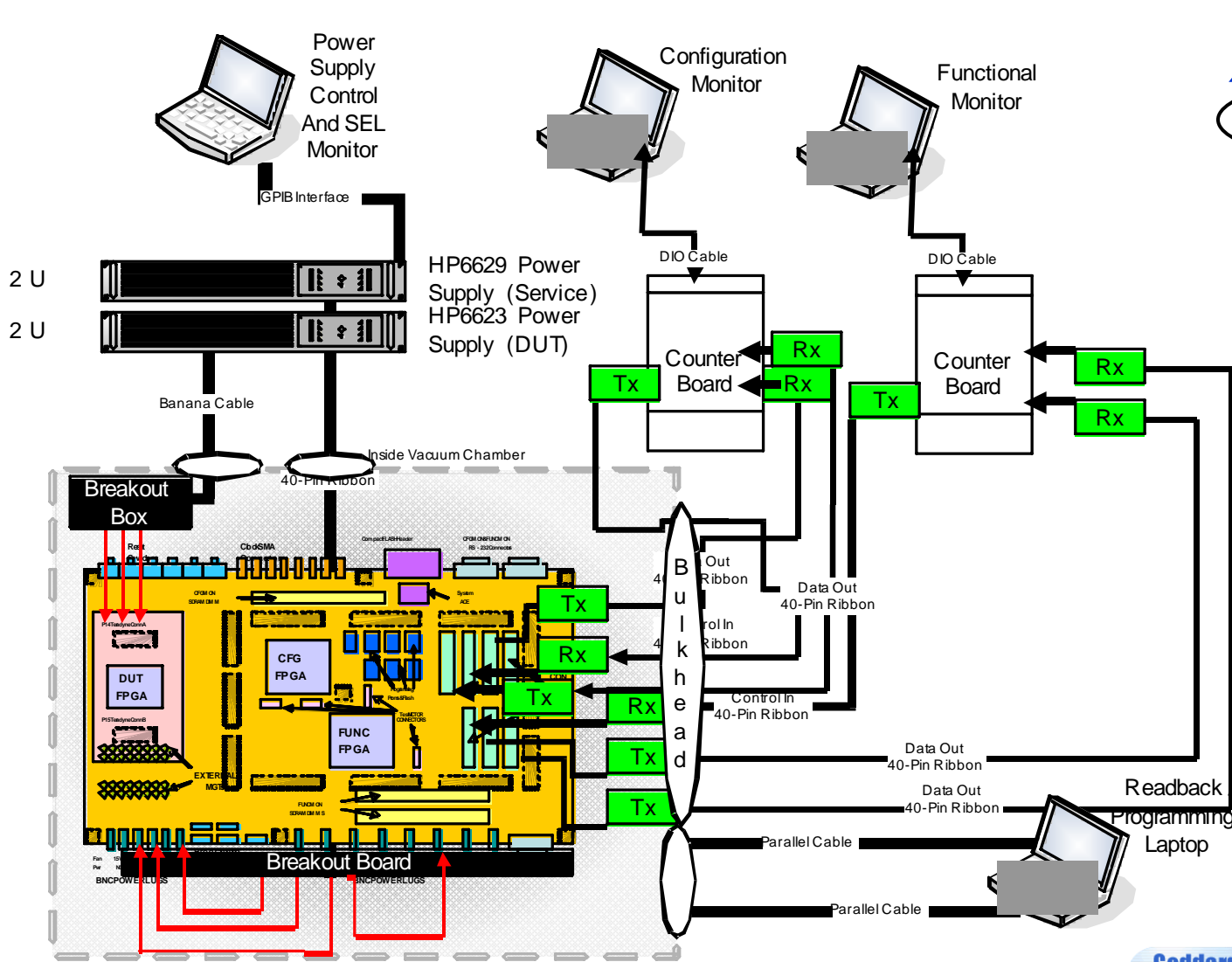
Example Space Upset Rates

Virtex-4QV SEFIs

| Orbit | Altitude (km) | Incl [*] | ----- SEFIs ----- | | | | |
|--------------|------------------|-------------------|-------------------|------|-------|------------|-----|
| | | | POR | GSIG | SMAP+ | TOTAL | HI% |
| LEO | 400 | 51.6° | 1225 | 2161 | 1500 | 515 | 58 |
| | 800 | 22.0° | 100 | 114 | 112 | 36 | 13 |
| POLAR | 833 | 98.7° | 131 | 165 | 146 | 49 | 14 |
| MEO | 1200 | 65.0° | 32 | 37 | 35 | 11 | 3 |
| GEO | 36,000 | 0° | 225 | 560 | 290 | 103 | 91 |

* Incl = Inclination HI% = fraction from heavy ions
 SMAP+ = SMAP & FAR SEFIs combined

Mature Test Methods & Apparatus



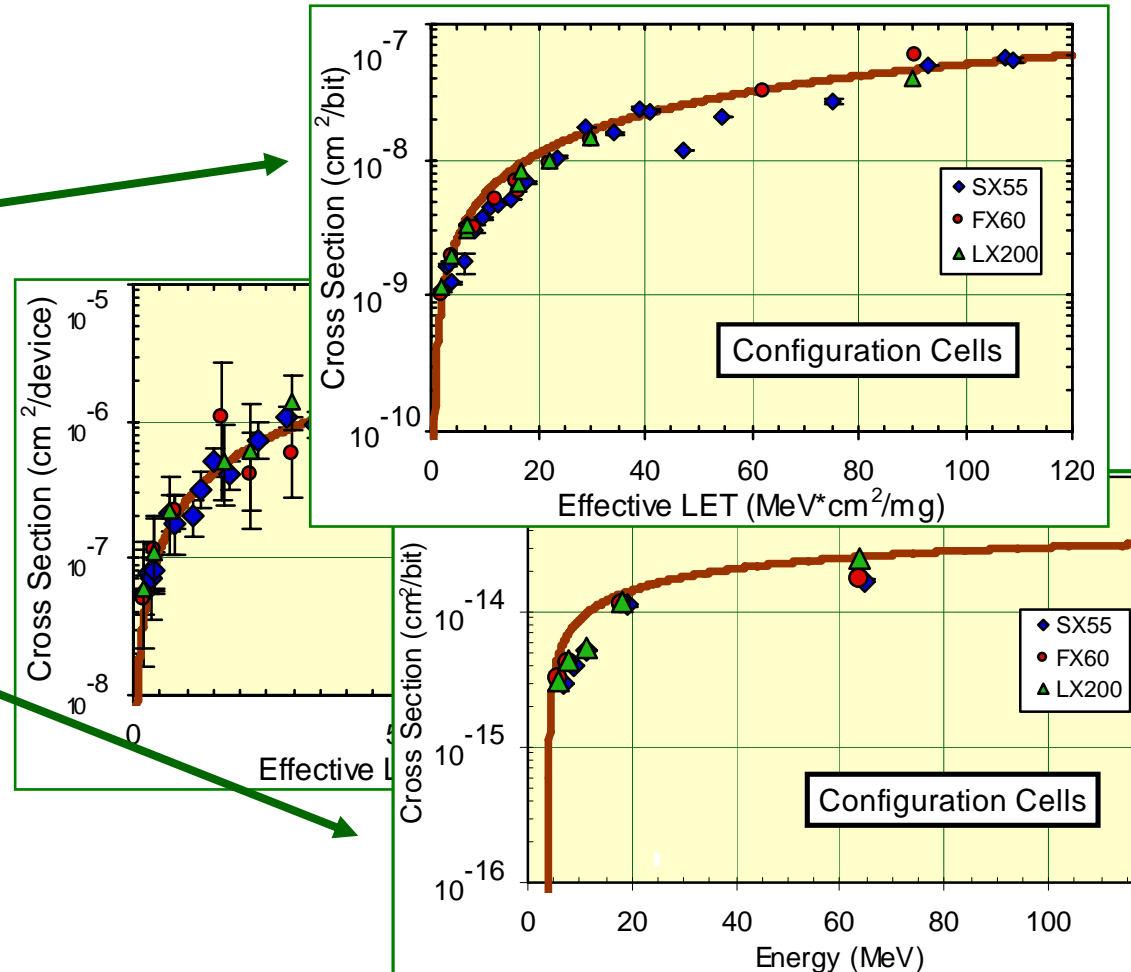
Boeing



XRTC Beam Tests

- Static Results

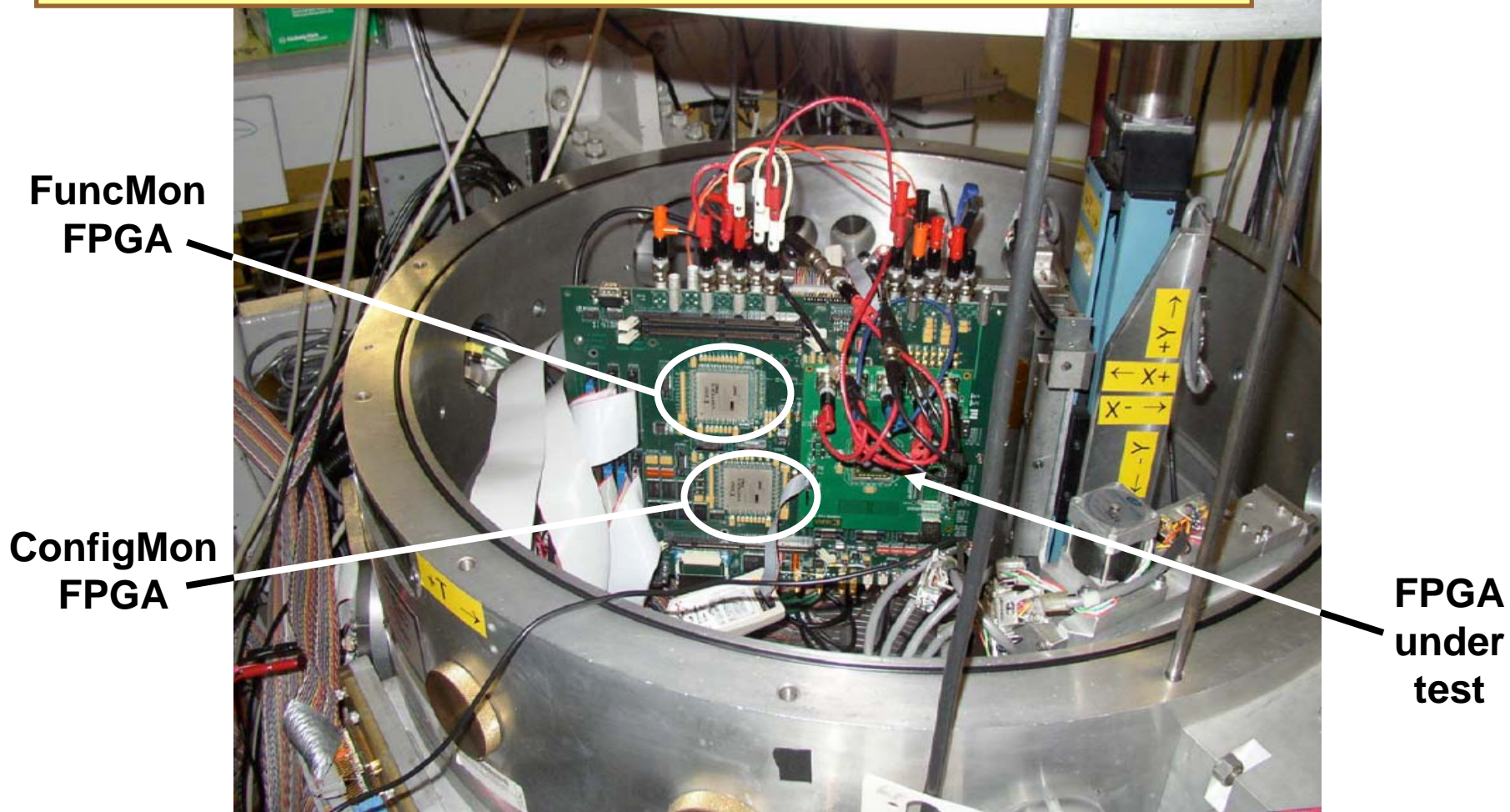
- Config cells
- User BRAM & FFs
- Functional Upsets (aka SEFIs)
- Both Protons & Heavy Ions



- Dynamic & Mitigation Campaigns Underway

XRTC Apparatus

Testing at Texas A&M Cyclotron Institute in Vacuum Chamber

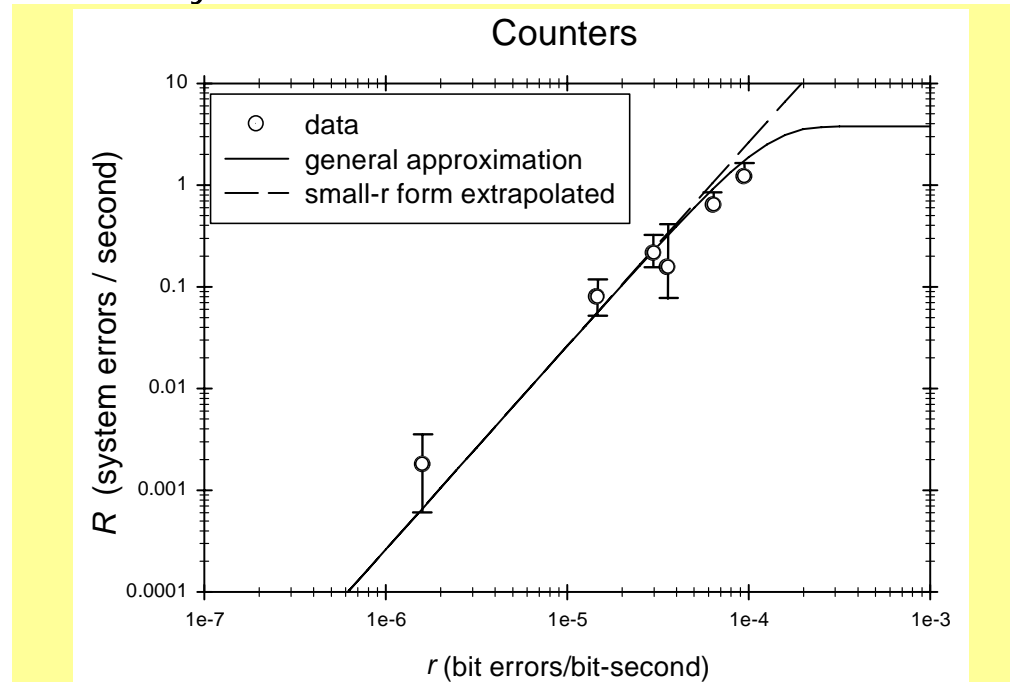


The TMR Verification Problem

- “Working” TMR may actually be broken
 - Stuck-at faults
 - Domain criss-crossing
- In the pathological case of only two working domains, a design’s error cross-section is double!

The TMR Verification Problem

- Benchtop smoke test for three-leg functionality
- In-beam tri-flux test (expensive and non-specific)
 - Probability of a system error is approximately proportional to the square of upsets per scrub cycle



- Fault Injection (again)